Parts Catalog



SP62P

Mixer

Model: SP62P

08/05/25 Rev. E
IMPORTANT!
TO EXPEDITE SHIPMENT OF PARTS, ALWAYS SPECIFY MODEL, REV, PART NUMBER, AND SERIAL NUMBER OF UNIT.

GLOBE FOOD EQUIPMENT COMPANY

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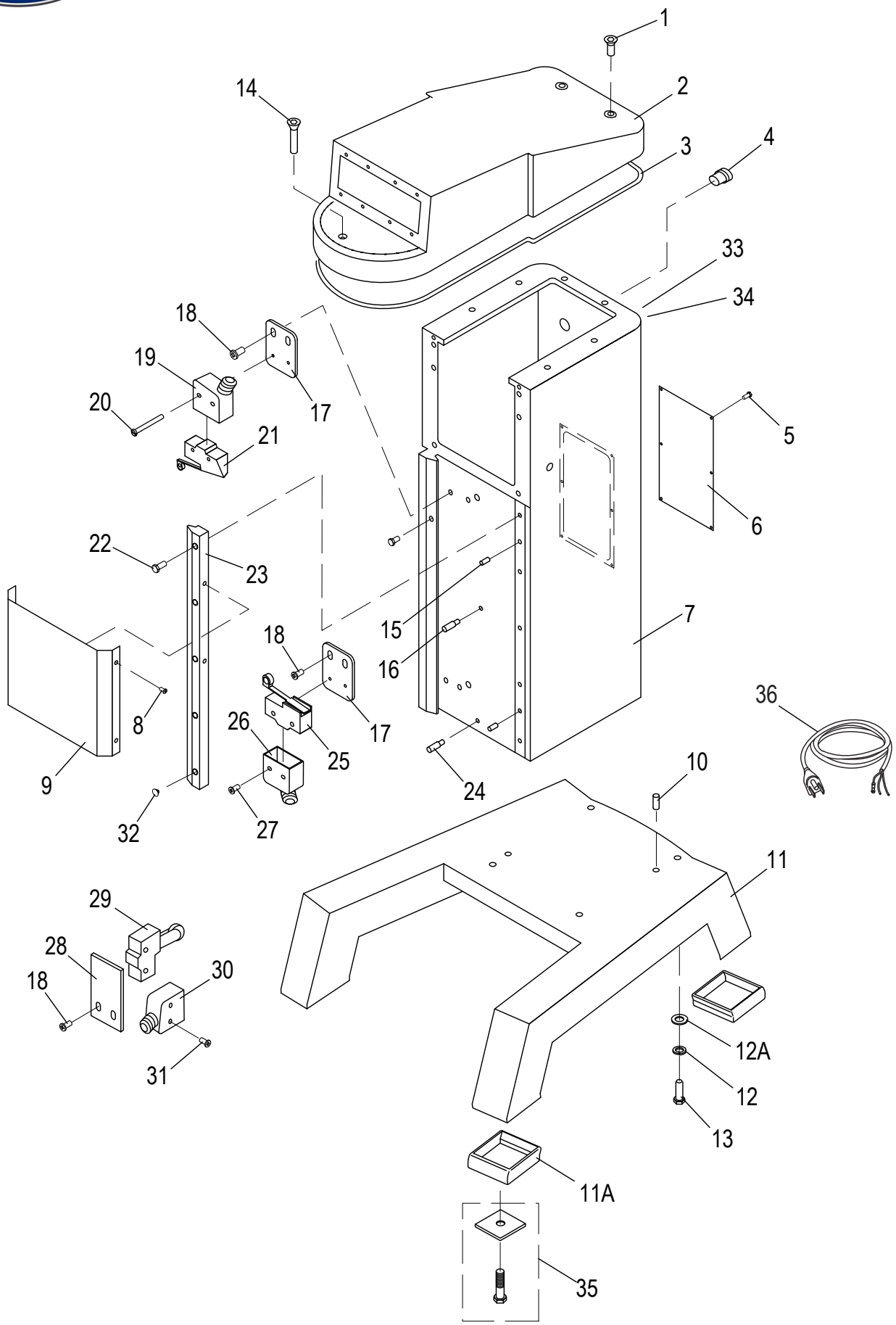
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SP62P Base Components



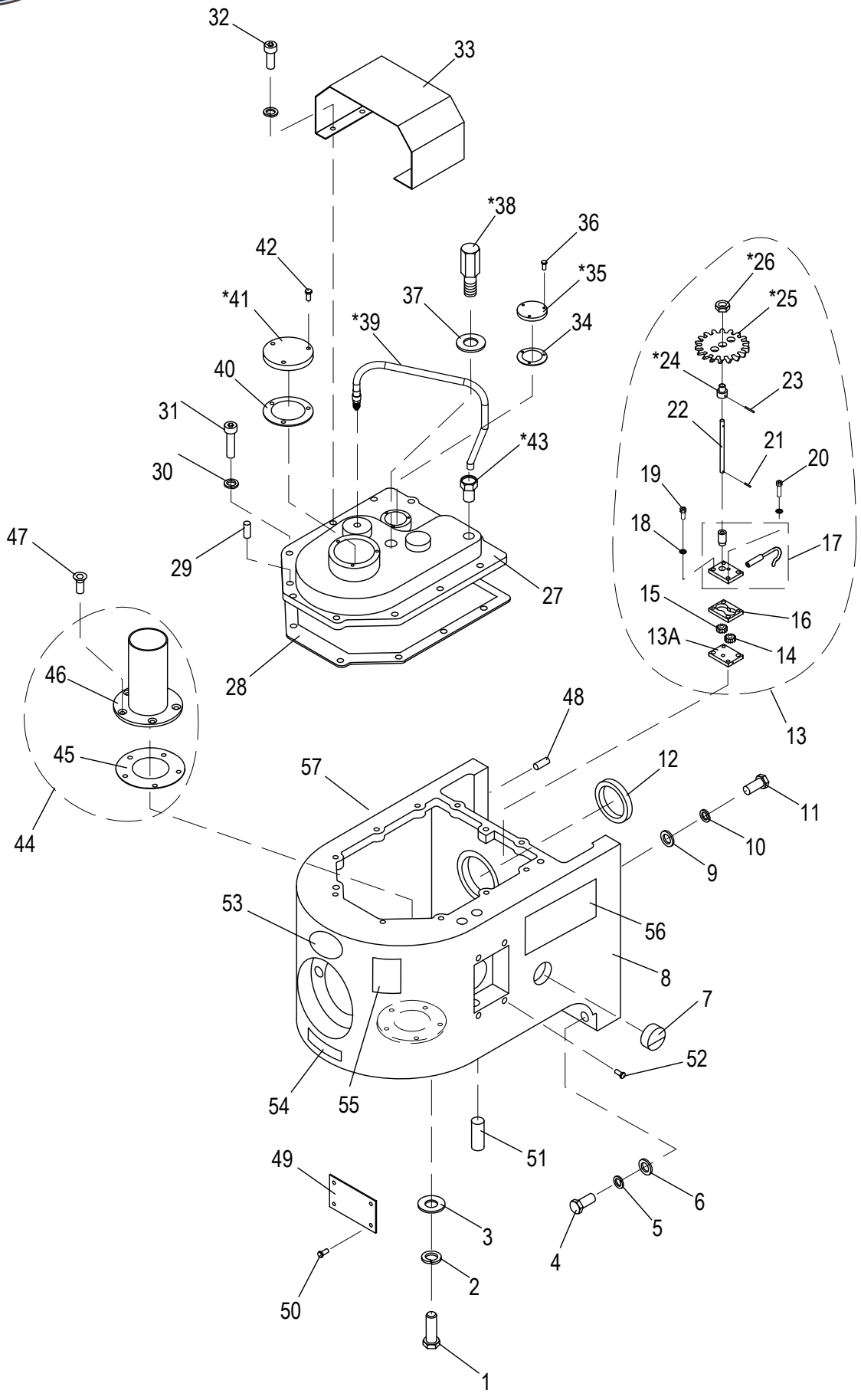
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SP62P Base Components

Item	Part Number	Description	Qty	Serial Number
1	X80A01	Flat Head Screw, Hex M8-1.25x20mm	2	
2	X62A02-DG	Top Cover	1	
3	X62A03	Gasket	1	
4	X80A04	Strain Relief	1	
5	X30056	Truss Hd Screw, Phllips M5-0.8x12mm, SS	4	
6	X80A06	Back Plate	1	
7		Mixer Column	1	
8	X80A08	Thumbscrew M5x12mm	4	
9	X80A09	Front Cover	1	
10	X80A10	Dowel Pin	2	
11	X62A11-DG	Base	1	
11A	X80A11-1	Foot Kit (4/Set)	1	
12	X80A12	Lock Washer, B.O. M14, OD-24mm, TH 3mm	4	
12A		Washer M14, Flat	4	
13	X80A13	Ext. Hex Hd Screw B.O. M14x50mm	4	
14	X80A01	Flat Head Screw, Hex M8-1.25x20mm	1	
15	X80A10	Dowel Pin	2	
16	X80A16	Threaded Dowel Pin	1	
17	X30216	Bracket	2	
18	X80A18	Round Head Screw, Zn, Phillps M5x0.8x16mm	6	
19	X80E17	Microswitch Cover	1	
20	X30218	Pan Head Screw, Phillips M4-0.7x25mm	2	
21	X30219	Microswitch	1	
22	X80A22	Cap Head Screw, Hex M12-1.75x35mm	5	
23	X62A23	Bowl Slide, Front (LT & RT)	1	
23	X62A23-1	Cradle Slide Guide	1	7810150 ->
24	X80A24	Threaded Pin	1	
25	X62A35	Microswitch	1	
26	X80E17	Microswitch Cover	1	
27	X80A37	Screw M4x25mm Pan Hd & Flat Washer	2	
28	X80A40	Mounting Plate	1	
29	X62A38	Microswitch	1	
30	X80A41	Microswitch Cover	1	
31		Screw M5x25mm Pan Hd & Flat Washer	2	
32		Plug, Plastic	5	
33	X91014	Hazardous Voltage Label	1	
34	X91011	3 Phase Caution Label	1	
35	H02748	Bolt & Washer Kit	1	
36	X02742	Power Cord (1PH)	1	
36	X02743	Power Cord (3PH)	1	
36	X00667	Power Cord (480V)	1	
37	X03109	Back Threaded Sleeve (Not Shown)	1	
38	X03110	Washer (Not Shown)	1	
39	X03129	Front Threaded Sleeve (Not Shown)	1	
40	X03130	Screw Cover (Not Shown)	1	

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SP62P Head Components



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SP62P Head Components

Item	Part Number	Description	Qty	Serial Number
1	X80F22	Ext. Hex Hd Screw M10-1.5x16mm	1	
2	X80B02	Lock Washer, Zinc M10, OD-17mm, TH-2mm	1	
3	X80B03	Flat Washer, Zn, M10, OD-25Mm, TH-1.5mm	1	
4	X80B04	Ext. Hex Hd Screw, B.O., M12-1.75x40mm	2	
5	X01372	Lock Washer,SS M12, OD-21mm, TH-2.5mm	2	
6	H00023	Flat Washer, SS M13 OD-24mm, TH 2.5mm	2	
7	X80B07	Oil Gauge	1	
8	X80B08	Transmission Case	1	
9	X01555	Transmission Case	6	
10	X01372	Lock Washer,SS M12, OD-21mm, TH-2.5mm	6	
11	X80B11	Ext. Hex Hd Screw M12-1.75x60mm	6	
12	X80B12	Oil Seal, Id-50mm, OD-80mm, TH-10mm	1	
13	X80B13-27	Oil Pump Assembly	1	
13A	X80B13	Plate, Oil Pump - Bottom	1	
14	X80B14	Gear, Oil Pump, Right (15T)	1	
15	X80B15	Gear, Oil Pump, Left (15T)	1	
16	X80B16	Gear Set Pump	1	
17	X80B17-19	Housing & Tube Assy	1	
17		Pump Outlet Bronze Pipe	1	
17		Pump Shaft Bushing	1	
18	X80B26	Washer M5 Split Lock	4	
19	X80B27	Cap Head Screw, Hex, B.O., M5-0.8X16mm	2	
20		Cap Screw M5x25mm Socket Hd	2	
21	X80B22	Roll Pin Ø2x10mm	1	
22	X80B21	Shaft, Oil Pump	1	
23	X80B20	Roll Pin Ø2x18mm	1	
24	X80B23	Conveying Gear Bushing	1	
25	X80B24	Gear (29T)	1	
26		Jam Nut M12	1	
27	X80B25	Gear Cover	1	
28	X80B40	Gasket	1	
29	X80B39	Dowel Pin, SS 1/2 Thread M8-1.25x24mm	2	
30	X30198	Lock Washer M8, OD-13mm, TH-2mm	11	
31	X30197	Ext. Hex Hd Screw SS, M8-1.25x25mm	9	
32	X30099	Cap Hd Screw, Hex, B. O., M8-1.25x35mm	2	
33	X80B33	Cover	1	
34	X80B28	Gasket	1	
35	X80B29	Bearing Retainer	1	
36	X80B30	Ext. Hex Hd Screw, SS M5-0.8X16mm	3	
37	X30111A	Flat Washer M21, OD-37mm, TH-3mm, SS	1	
38	X80B32	Ext. Hex Hd Screw, Zn, M20-2.5X35mm	1	
39	X00703	Hose	1	
39		Grease Fitting	1	
39		Hose Clamp	1	
40	X80B36	Gasket	1	
41	X80B35	Bearing Retainer	1	
42	X80B34	Round Hd Screw, Phillips, Zn M4-0.7X16mm	3	
43	X00704	Oil Fill Plug	1	
44	X80B42-43	Oil Tube & Gasket Kit	1	
45		Gasket, Lube Overflow Cylinder	1	
46		Lube Overflow Cylinder	1	
47	X80B41	Flat Head Screw, Hex, Zn, M6-1.0X12mm	5	
48	X80B56	Dowel Pin Ø10x20mm	2	

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SP62P Head Components

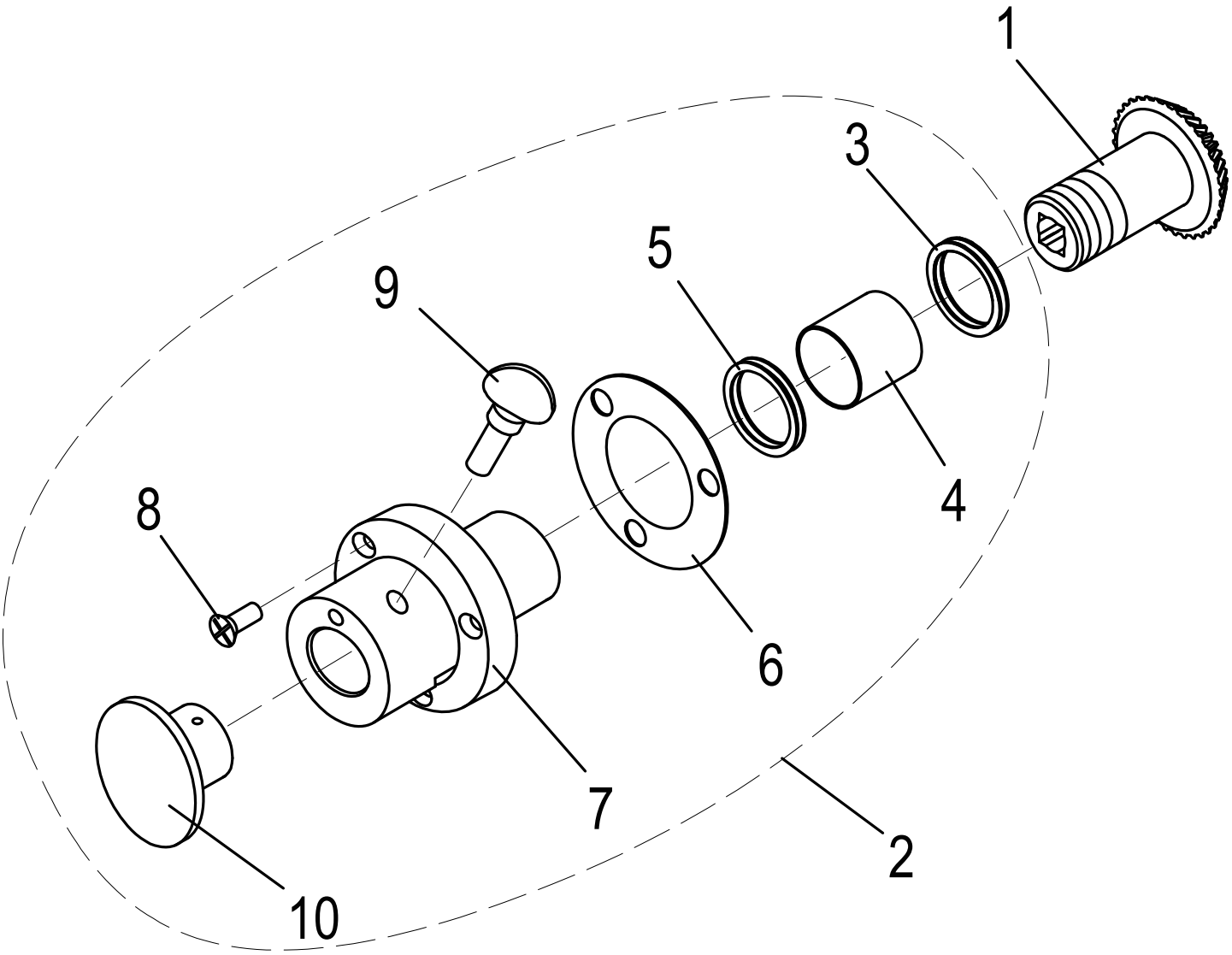
Item	Part Number	Description	Qty	Serial Number
49	X80B53	Cover	1	
50	X80B54	Ext. Hex Hd Screw, SS, M5-0.8X14mm	4	
51	X80B55	Dowel Pin	1	
52	X80E09	Cap Head Screw, B.O., Hex M8-1.25X25mm	4	
53	871-2	Globe Logo Decal 3.5"	1	
54	X91012	Arrow Label	1	
55	X91010	Gear Damage Label	1	
56	X91015	Injury Warning Label (French)	1	
57	X91007-F	French Warning Label	1	

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SP62P Hub Components



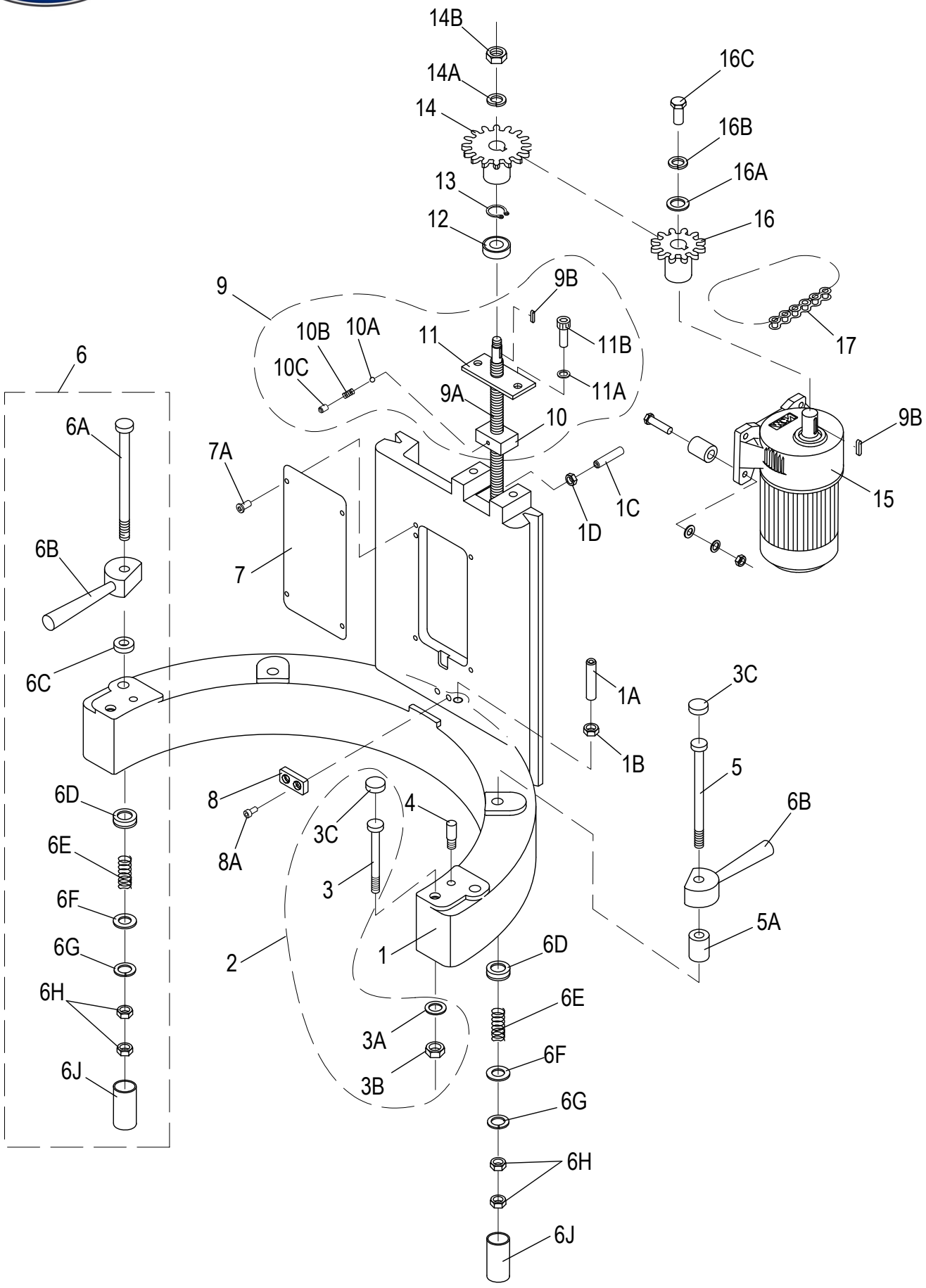
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SP62P Hub Components

Item	Part Number	Description	Qty	Serial Number
1	X80B44	Level Gear (16T)	1	
2	X80B45-52	Hub Kit	1	
3	X30018-1	Flat Washer, Zinc ID-35mm, OD-55mm, TH-1mm	1	
4	X10075	Needle Bearing	2	
5	X10089	Oil Seal ID-35mm, OD-45mm, TH-8mm	1	
6	X80B48	Gasket	1	
7	X80B50-DG	Hub Assembly	1	
8	X80B52	Cap Hd Screw, Hex, B.O., M6-1.0X20mm	3	
9	X10005	Thumb Screw (TS 1/2"-#12)	1	
10	X80B51	Hub Plug	1	

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SP62P Power Lift Cradle Components



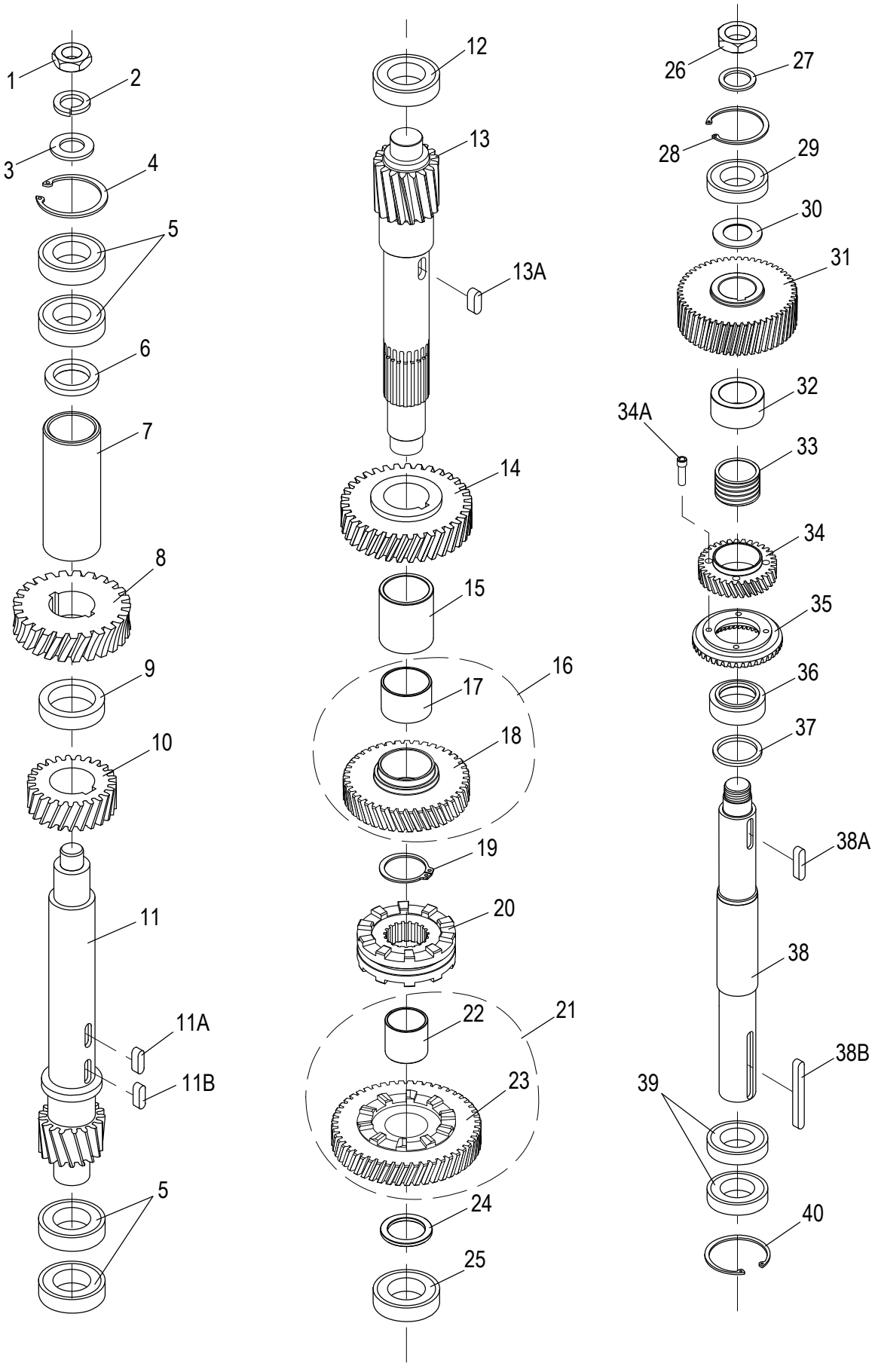
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SP62P Power Lift Cradle Components

Item	Part Number	Description	Qty	Serial Number
1	X62C12	Bowl Cradle	1	
1A		Set Screw M12x80mm Socket Hd - Cup Pt.	1	
1B		Nut M12 Hex	1	
1C		Set Screw M6x40mm Socket Hd - Cup Pt	1	
1D		Nut M6 Hex	1	
2	X80C13	Dowel Screw Kit	1	
3		Screw M10	1	
3A	X01372	Lock Washer,SS M12, OD-21mm, TH-2.5mm	1	
3B	X80C10	Acorn Nut, Zn, M10-1.5, OD-17mm, TH-18mm	1	
3C		Screw Cover	2	
4	X80C14	Stop Pin	2	
5	X80C09	Ext. Hex Hd Screw M12-1.75x184mm	2	
5A	X80C07	Rear Bushing	2	
6	X80C05	Bowl Clamp Kit (2/Set)	2	
6A		Screw, Bowl Clamp - Front	2	
6B	X80C05-1	Bowl Clamp (2/Set)	2	
6C		Bushing, Bronze - Front	2	
6D		Hardware Cap	4	
6E		Spring	4	
6F	X02617	Flat Washer, SS M12,OD-29mm, Th-1mm	4	
6G	X01372	Lock Washer,SS M12, OD-21mm, TH-2.5mm	4	
6H	X80C01	Thin Hex Nut M12-1.75, OD-19mm, TH-6mm	4	
6J		Hardware Cap	4	
7	X80C17	Front Cover	1	
7A	X10083	External Hex Hd Screw, SS, M5-0.8X10mm	4	
8	X80C16	Locking Bracket	1	
8A	X30099	Cap Hd Screw, Hex, B. O., M8-1.25x35mm	2	
9	X80C19-24	Bowl Raise Screw Kit	1	
9A		Bowl Raise Screw	1	
9B	X80H55	Round End Key H-6mm, W-6mm, L-25mm	2	
10		Nut Block	1	
10A		Roller Ball Ø5 SS	1	
10B		Spring	1	
10C	H00659	Cup Point Set Screw, Hex M6-1.0x6mm	1	
11		Nut Mounting Plate	1	
11A	X80C22	Lock Washer M10, OD-18mm, TH-2mm	1	
11B	X80C23	Cap Hd Screw, Hex, B.O., M10-1.5x20mm	1	
12	X08114	Bearing (6203LU)	1	
13	X80C26	Int. Retaining Ring, B.O., ID-40mm, OD-43mm, TH-1.75mm	1	
14	X80H48	Gear (16T)	1	
14A	X80H49	Lock Washer & Nut Kit	1	
14B	H00622	Hex Nut, SS M16x2,OD-24mm, TH-13mm	1	
15	X00705	Motor, 1/8Hp 220V 50/60Hz 1Ph	1	->7750055
15	X80H56	Lift Motor (220V/50-60Hz/3Ph)	1	->7750043
15	XA-8038-1	Lift Motor, 220/380V/50-60Hz/1Ph	1	7710055 ->
15	XA-8038-3	Lift Motor, 220/380V/50-60Hz/3Ph	1	7750043 ->
16	X80H53	Gear (11T)	1	
16A	X25069	Thick Flat Washer, Zinc M6, OD-24mm, TH-3mm	1	
16B	X08008	Lock Washer, Zinc M6, OD-12mm, TH-2mm	1	
16C	X80H50	External Hex Hd Screw, B.O. M6-1.0X16mm	1	
17	X80H54	Chain	1	
18	X02727	Capacitor (1PH) (Not Shown)	1	

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SP62P Gearbox Components



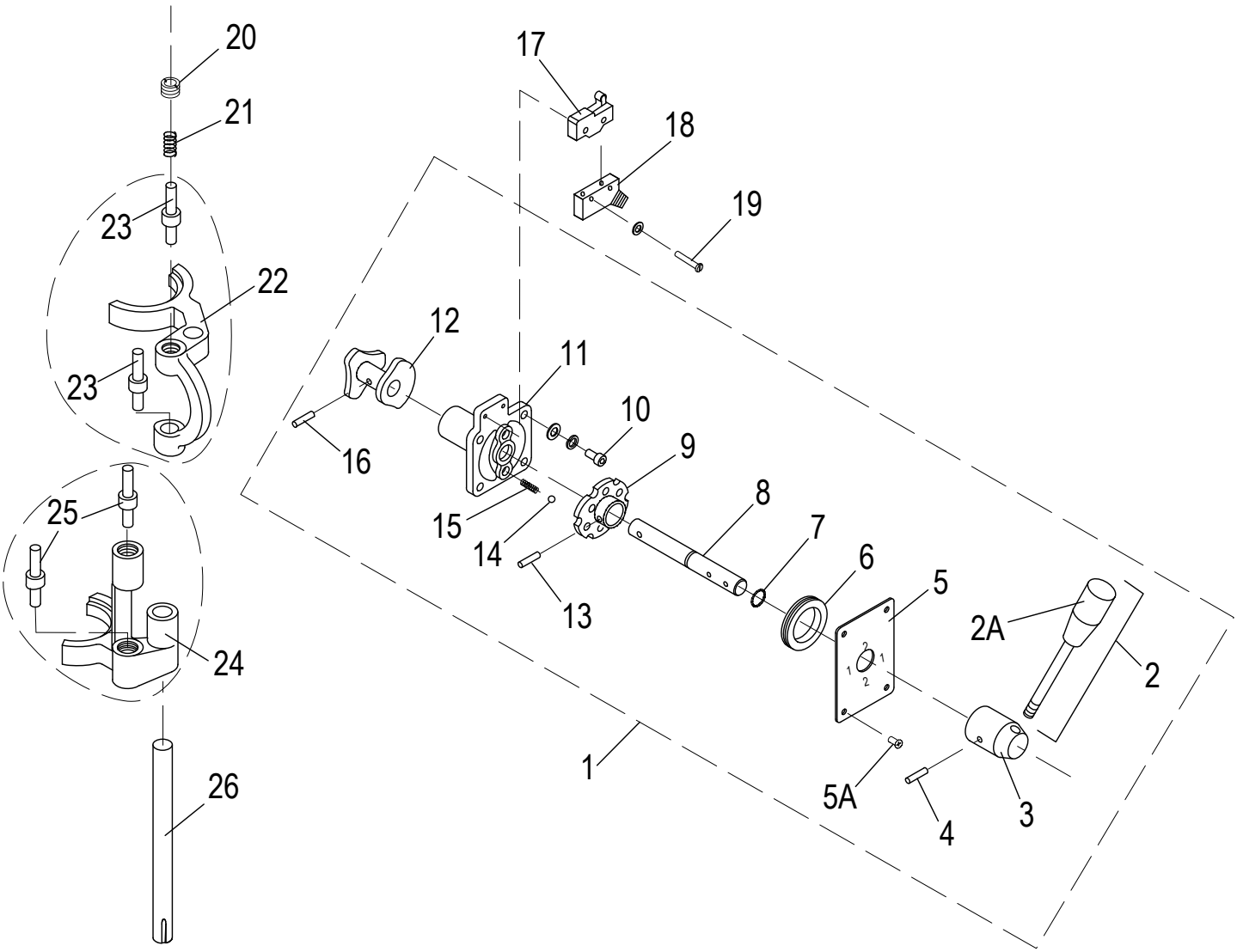
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SP62P Gearbox Components

Item	Part Number	Description	Qty	Serial Number
1	X30147	Thin Hex Nut M16-1.5, OD-24, TH-8, Zn	1	
2	X80H49	Lock Washer & Nut Kit	1	
3	H01356	Flat Washer, SS M16, OD-30mm, TH-3mm	1	
4	X80D36	Int. Retaining Ring, B.O. ID-1 3/4", OD-2", TH-0.06"	1	
5	X30043	Bearing (6005LU)	4	
6	X80D38	Extension	1	
7	X80D38-1	Short Bushing	1	
8	X80D39G03	Gear & Worm Gear Kit (50Hz) Incl. w/Worm Drive	1	
8	X80D39G03-1	Gear & Worm Gear Kit Incl. w/Worm Drive	1	
8	X00678	Worm Gear (28T) (60Hz Mixer) Incl. w/Worm Drive	1	7710999 or 7750987 ->
9	X80D40	Bronze Bushing	1	
10	X80D41	Gear (25T)	1	
11	X80D42	Shaft (17T)	1	
11A	X30026	Round End Key W-6mm, L-17mm	1	
11B	X80D44	Round End Key H-8mm, W-8mm, L-20mm	1	
12	X10102	Bearing (6205LU)	1	
13	X62D67	Shaft, Master Gear (17T)	1	
13	X80D67-1	Master Shaft (20T) 1 Phase or 3 Phase	1	7710999 or 7750987 ->
13A	X80D44	Round End Key H-8mm, W-8mm, L-20mm	1	
14	X62D61	Master Shaft(35T)	1	
15	X62D68	Bronze Bushing	1	
16	X80D26	Gear (41T) (Incl. items 17-18)	1	
17	X80D27	Bronze Bushing (Rear)	1	
18	X80D26	Gear (41T)	1	
19	AN68	Ext. Retaining Ring Id-32, OD-35, TH-1.5mm	1	
20	X80D21	Clutch Sleeve	1	
21	X80D31	Gear (49T) (Incl. items 22-23)	1	
22	X80D30	Bronze Bushing	1	
23	X80D31	Gear (49T)	1	
24	X80D32	Flat Washer, Zinc 29x40x3mm	1	
25	X10102	Bearing (6205LU)	1	
26	X80D16	Thin Hex Nut, SS M32, OD-46mm, TH-14mm	1	
27	X80D15	Lock Washer, Zinc M33, OD-45mm, TH-3mm	1	
28	X80D14	Int. Retaining Ring, B.O. ID-2 11/16, OD-3", TH-0.09"	1	
29	X80F10	Bearing (6207LU)	1	
30	X62D58	Bushing	1	
31	X62D69	Gear, Drive Shaft (53T)	1	
31	X80D69-1	Gear (52T) 1 Phase or 3 Phase	1	7710999 or 7750987 ->
32	X62D54	Bronze Bushing	1	
33	X62D53	Bronze Bushing	1	
34	X62D52	Gear (33T)	1	
34A	X62D56	Cap Head Screw, B.O., Hex, M8-1.25X25mm	4	
35	X62D51	Gear (41T)	1	
36	X62D50	Bushing	1	
37	X80D02-2	Bushing	1	
38	X62D48	Drive Shaft	1	
38A	X62D49	Round End Key , H-8mm, W-10mm, L-45mm	1	
38B	X80D01	Round End Key H-10mm, W-10mm, L-99mm	1	
39	X80D46	Bearing (6009LU)	2	
40	X80D47	Int. Retaining Ring, B.O. ID-2 13/16", OD-3.12", TH-0.09	1	

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SP62P Gear Shift Components



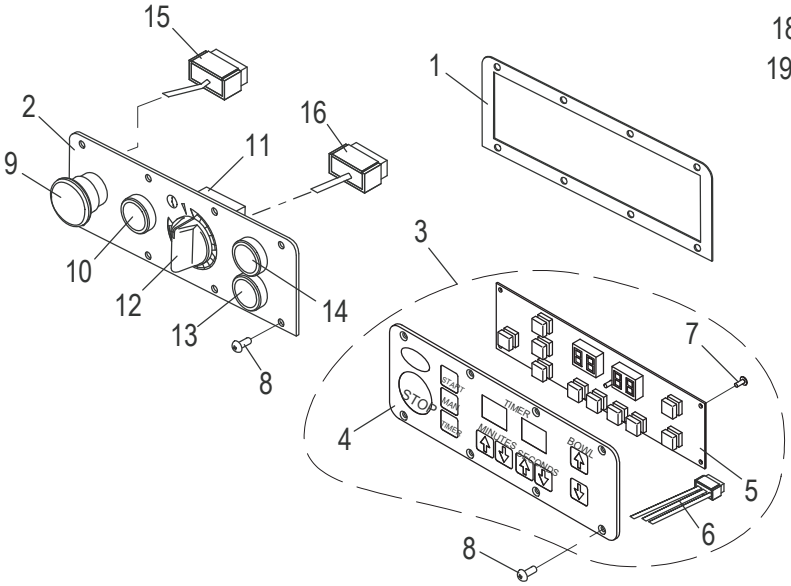
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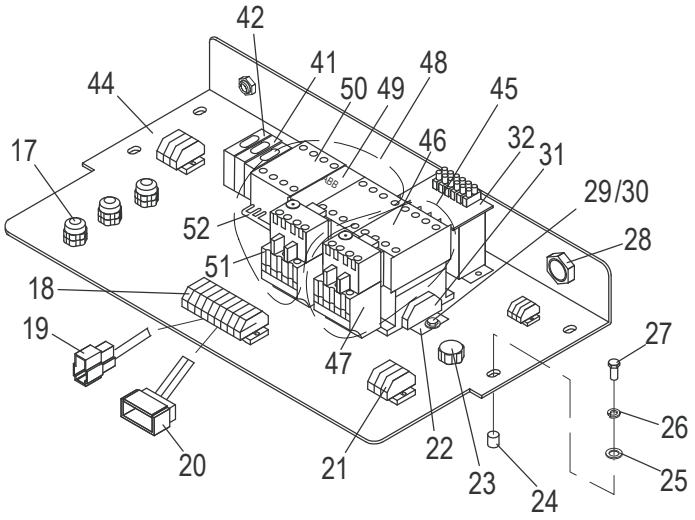
SP62P Gear Shift Components

Item	Part Number	Description	Qty	Serial Number
1	X80E01-15	Gear Shift Assembly	1	
2	X80E01	Lever With Knob	1	
2A	X80E01-1	Knob	1	
3	X80E02	Hub	1	
4	X80E03	Slotted Spring Pin, B.O. OD-5mm, L-36mm, TH-1mm	1	
5	X62E25	Speed Indication Plate	1	
5A	H00546	Pan Hd Screw, Phillips M5x10mm	4	
6	X80E05	Oil Seal	1	
7	X80E06	O-Ring	1	
8	X80E07	Shifter Guide Rod	1	
9	X80E08	Hub & Cam Assy	1	
10	X80E09	Cap Head Screw, B.O., Hex M8-1.25X25mm	4	
10A	X08102	Lock Washer, Zinc M8, OD-15mm, TH-2mm	4	
10B	X08101	Flat Washer, Zinc M8, OD-16mm,TH-1.5mm	4	
11	X80E10	Shaft Cover	1	
12	X80E11	Cam	1	
13	X80E12	Roll Pin	1	
14	X80E13	Steel Ball Ø9mm	2	
15	X80E14	Spring	2	
16	X80E15	Slotted Spring Pin, B.O. OD-6mm, L-23mm, TH-1mm	1	
17	X80E16	Microswitch	1	
18	X80E17	Microswitch Cover	1	
19	X80E18	Pan Head Screw, Zinc, Combo M4-0.7X25mm	2	
20	X80E19	Nut M20	4	
21	X80E20	Spring	4	
22	X80E22	Top Yoke	1	
23	X80E21	Touch Shaft	2	
24	X80E23	Bottom Yoke	1	
25	X80E21	Touch Shaft	2	
26	X80E24	Guide Rod	1	

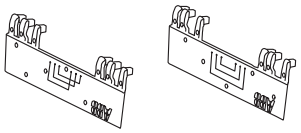
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SP62P Power Lift Control Components

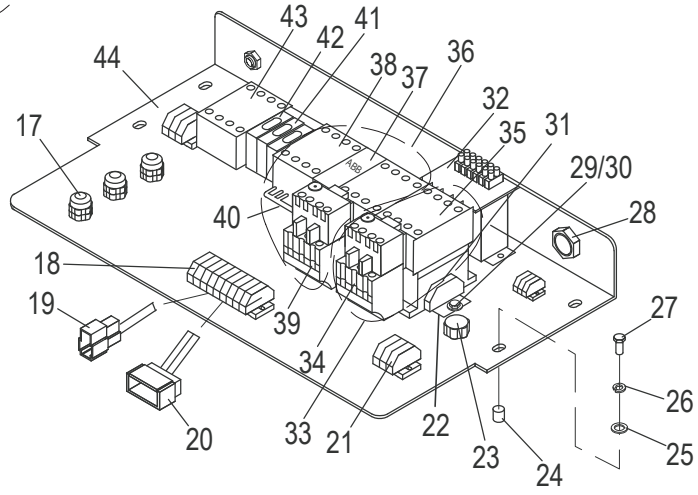




3 Phase



*Items 40 & 52



1 Phase

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SP62P Power Lift Control Components

Item	Part Number	Description		Qty	Serial Number
1	X80J01	Gasket		1	
2	X80J02	Control Panel, Manual		1	
3	X80J02-1	Control Panel Kit		1	
4	X02068	Digital Control Panel		1	7710061 ->
5	X00679	Control Board		1	7710061 ->
6		Wiring		1	
7	H02502	Cheese Hd Screw-Slotted, Zn, M3x10mm		5	
8	X30204	Truss (Extra Wide) Hd Screw M4-0.7X10mm		8	
9	X80J03	Stop Button		1	
10	X80J04	Start Button		1	
11	X10137	Timer Kit		1	
12	X101037-1	Timer Knob		1	
13	X80J26	Bowl Raise/Lower Button		1	
14	X80J26	Bowl Raise/Lower Button		1	
15	X80J24	Connector		1	
16	X80J25	Connector		1	
17	X80J07	Mounting Plate Strain Relief		4	
18	X80J08	Connecting Block		1	
19	X80J09	Wire Harness		1	
20	X80J10	Wire Harness		1	
21	X80J11	Terminal Block		1	
22		Contactor Mounting Plate		1	
23	X80J12	Support Tube		1	
24	X80J13	Socket		4	
25	X80J14	Flat Washer, SS, M6, OD-12mm, TH-1mm		4	
26	X80J15	Lock Washer, SS, M6, OD-12mm, TH-2mm		4	
27	X80J16	Ext. Hex Hd Screw M6x1.0x20 mm SS		4	
28	X80J18	Support Tube		1	
29	X08156	Cheese Hd Screw, Phillips M3-0.5x16mm,SS		2	
30	X10134A	Lock Washer, SS M3, OD-6mm, TH-1mm		2	
31		Contactor Locking Caps		2	
32	X80J19	Transformer (220V)		1	
32	X03133	Transformer (208V)	380V Square D Transformer	1	
33	X02061	Electrical Relay Kit (24V/50-60Hz/1Ph/25A)	1 Phase	1	
34	X02055	Relay (50-60Hz/25A)	1 Phase	1	
35	X02058	Contactor (24V/50-60Hz/1-3Ph/25A)	1 Phase	1	
36	X02062	Lift Motor Relay Kit (24V/50-60Hz/1Ph/9A)	1 Phase	1	
37	X01942	Bridge	1 Phase	1	
38	X01945	Contactor (24V/50-60Hz/1-3Ph/9A)	1 Phase	2	
39	X02056	Lift Motor Relay (50-60Hz/2.4A)	1 Phase	1	
40	X01943	Connector	1 Phase	1	
41	X80J23	Fuse Fixture	1 Phase	3	
42	X00570	Fuse (250V/1A-Time Delay)		1	
42	X80J22A	Fuse (250V/500Ma)		2	
43	X02059	Contactor (220-240V/50-60Hz/1Ph/12A)	1 Phase	1	
44	X80J20	Mounting Plate		1	
45	X02063	Electrcial Relay Kit (24V/50-60Hz/3Ph/18A)		1	
46	X02060	Contactor (24V/50-60Hz/1-3Ph/18A)		1	
47	X30154PABB	Relay (50-60Hz/14A)	3 Phase	1	
48	X02064	Lift Motor Relay Kit (24V/50-60Hz/3Ph/9A)	3 Phase	1	
49	X01942	Bridge	3 Phase	1	
50	X01945	Contactor (24V/50-60Hz/1-3Ph/9A)	3 Phase	2	
51	X80J30	Lift Motor Relay (50/60Hz/1A)	3 Phase	1	

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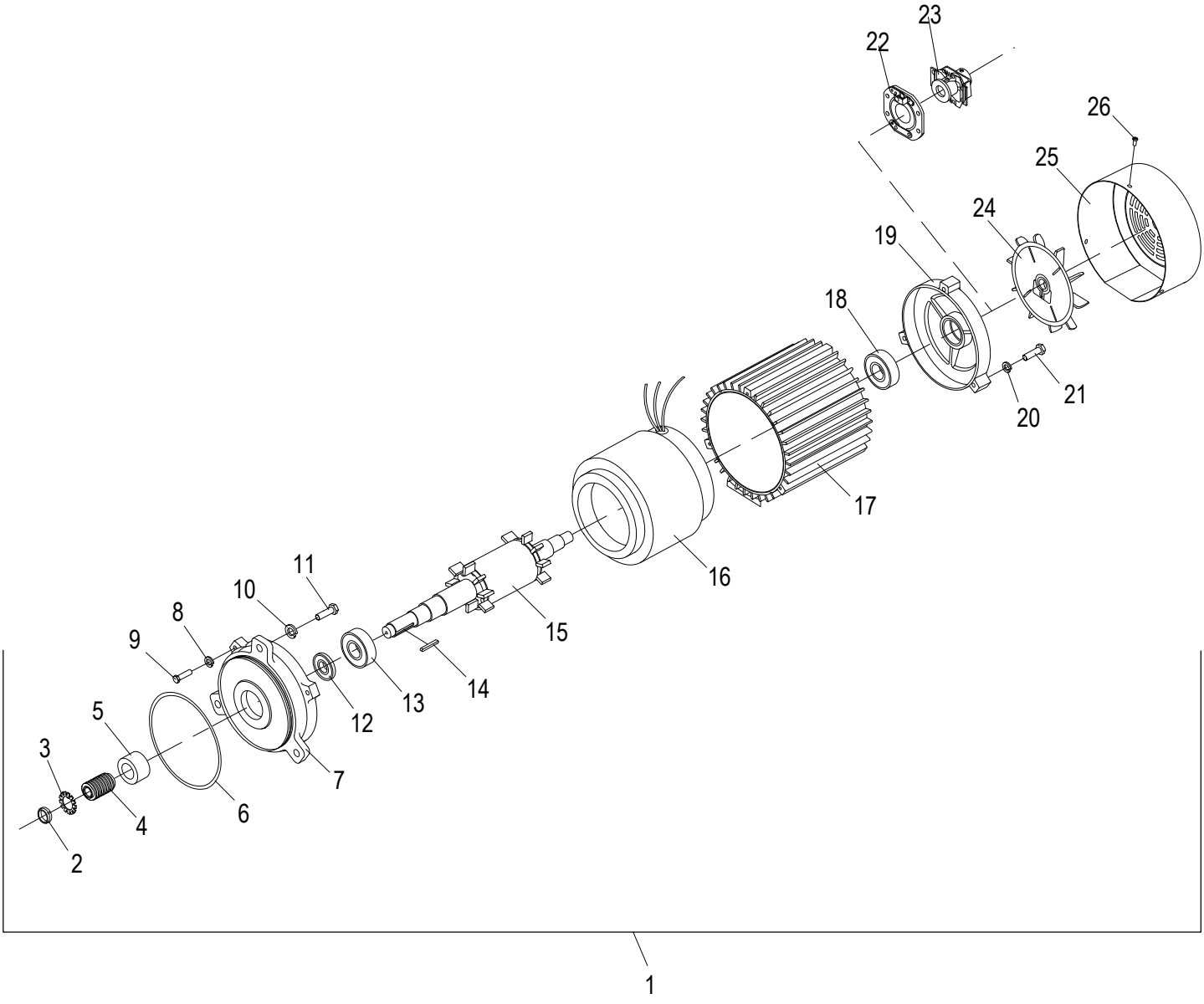
Item	Part Number	Description		Qty	Serial Number
52	X01943	Connector	3 Phase	2	
53	X30070-1P	Start Capacitor (500Mf)	(Not Shown)	1	
53	X60070-2	Run Capacitor (70Mf)	(Not Shown)	1	

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SP62P Motor Components



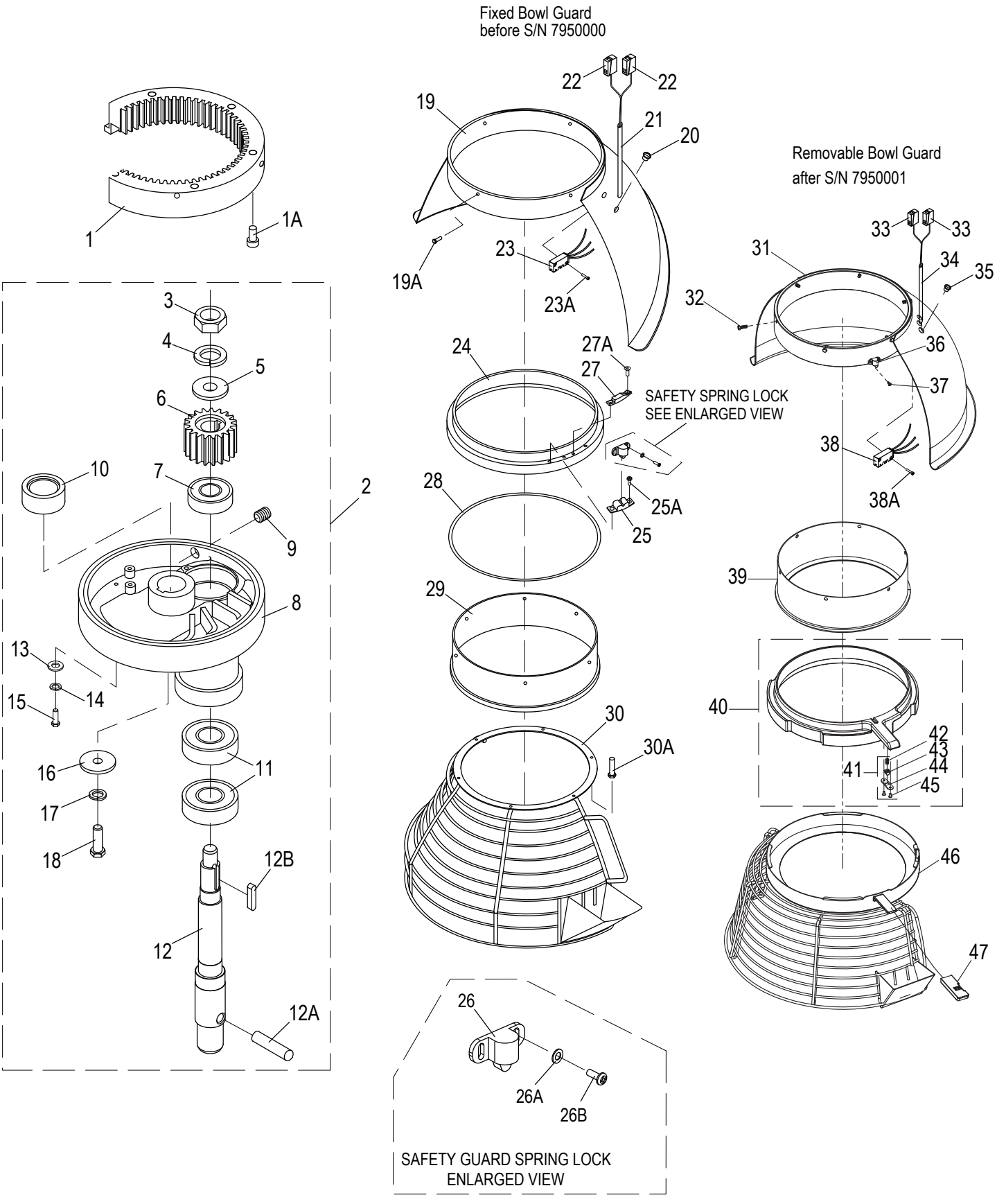
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SP62P Motor Components

Item	Part Number	Description		Qty	Serial Number
1	X00560	Motor (220V/60HZ/1PH/18A		1	
1	X62G24	Motor (208V/60HZ/3PH/12A)		1	
1	X6261-23	Motor Assembly, 3HP 3PH 380V		1	
2	X80G01	Nut		1	
3	X80G02	Lock Washer, Zinc M25, OD-42mm, TH-1.25mm		1	
4	X80D39G03	Gear & Worm Gear Kit (50Hz)	Incl. w/Worm Gear	1	
4	X80D39G03-1	Gear & Worm Gear Kit	Incl. w/Worm Gear	1	
4	X00678	Worm Gear (28T) (60Hz Mixer)	1 Phase or 3 Phase	1	7710999 or 7750987 ->
5	X80G04	Bushing		1	
6	X80G05	O-Ring (2/Set)		1	
7		Motor Front Cover		1	
8	X80G07	Washer M6 Split Lock		3	
9	X80G06	Ext. Hex Hd Screw, Zinc M6-1.0X30mm		3	
10	X01372	Lock Washer,SS M12, OD-21mm, TH-2.5mm		3	
11	X80B04	Ext. Hex Hd Screw, B.O., M12-1.75x40mm		3	
12		Washer M25 Flat (Special)		1	
13	X40125	Bearing (6307LU-X)		1	
14	X10108	Round End Key H-6mm, W-6mm, L-45mm		1	
15		Motor Shaft		1	
16		Motor Coil	3 Hp	1	
17		Motor Body		1	
18	X10012	Bearing (6204Z)		1	
19		Rear Motor Cover		1	
20	X80G07	Washer M6 Split Lock		3	
21	X80G06	Ext. Hex Hd Screw, Zinc M6-1.0X30mm		3	
22	X10051	Platinum Switch		1	
23	X40064	Clutch		1	
24	X40061	Fan		1	
25		Fan Cover		1	
26		Screw M5x12mm Pan Hd		3	

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SP62P Planetary Components



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SP62P Planetary Components

Item	Part Number	Description	Qty	Serial Number
1	X80F01	Gear (59T)	1	
1A	X30099	Cap Hd Screw, Hex, B. O., M8-1.25x35mm	6	
2	X01355	Planetary Assembly	1	
3	X30147	Thin Hex Nut M16-1.5, OD-24, TH-8, Zn	1	
4	X30020	Washer & Nut Kit	1	
5	X80F05	Oversized Flat Washer M17, OD-44, TH-3mm	1	
6	X80F06	Pinion Gear (18T)	1	
7	X80F07	Bearing (6306LU)	1	
8	X62F09-DG	Planetary Holder	1	
9	X80F08	Cup Pt. Set Screw M12-1.75x12mm Socket Hd	1	
10	X62F18	Oil Bushing	1	
11	X62F10	Bearing (6008LU)	2	
12	X62F13	Planetary Shaft	1	
12A	X80F14	Planetary Shaft Pin M14x38mm	1	
12B	X40081	Round End Key H-6xW-6xL-35mm	1	
13	X08101	Flat Washer, Zinc M8, OD-16mm,TH-1.5mm	2	
14	X30198	Lock Washer M8, OD-13mm, TH-2mm	2	
15	X80F22	Ext. Hex Hd Screw M10-1.5x16mm	2	
16	X80F23-1	D-Shaped Flat Washer M10, OD-58mm, TH-5mm	1	
17	X80F24-1	Lock Washer, SS M10, OD-17mm, TH-2mm	1	
18	X80F25-1	Ext. Hex Hd Screw M10-1.5x25mm	1	
19	X62J32-33	Rear Guard, Fixed	1	
19A	X80F16	Ext. Hex Hd Screw, SS M5-0.8x16mm	6	
20	X80J34	Access Plug	2	
21	X80J31A1	Wireway	1	
22	X80J31	Connector	2	
23	X80J35-1	Microswitch Kit	1	
23A	X80J36	Cap Hd Screw, Hex M3-0.5x16mm	2	
24	X80J43-1	Slide Sheath	1	
25	X80J42	Safety Guard Spring Lock Fixture	1	
25A	X80J41	Cheese Hd Screw, Phillips, Zinc M4-0.7X12mm	2	
26	X80J39	Safety Guard Spring Lock W/Hardware	1	
26A		Washer M3 Flat	2	
26B	X10134B	Round Hd Screw-PHH M3-0.5x8mm, SS	2	
27	X10041	Touch Mass	1	
27A	X10042	Flat Hd Screw-Phillips M4-0.7x10mm, Zn	2	
28	X80J44	Gasket	1	
29	X80J45	Cover, Internal Planetary Gear	1	
30	X62J48	Front Interlocking Guard Assy	1	
30A	X10083	External Hex Hd Screw, SS, M5-0.8X10mm	8	
31	X02611	Rear Guard	1	7950001 ->
32	X80F16	Ext. Hex Hd Screw, SS M5-0.8x16mm	6	
33	X80J31	Connector	2	
34	X80J31A1	Wireway	1	
35	X03151	Removable Guard Access Plug	2	
36	X10134	Spring Lock Assembly	1	
37	X10134B	Round Hd Screw-PHH M3-0.5x8mm, SS	1	
38	X03022	Microswitch Kit	1	
38A	X80J36	Cap Hd Screw, Hex M3-0.5x16mm	2	
39	X02612	Cover	1	7950001 ->
40	X02613	Slide Sheath	1	7950001 ->
41	X200S3	Spring Lock Kit	1	
42		Spring	1	

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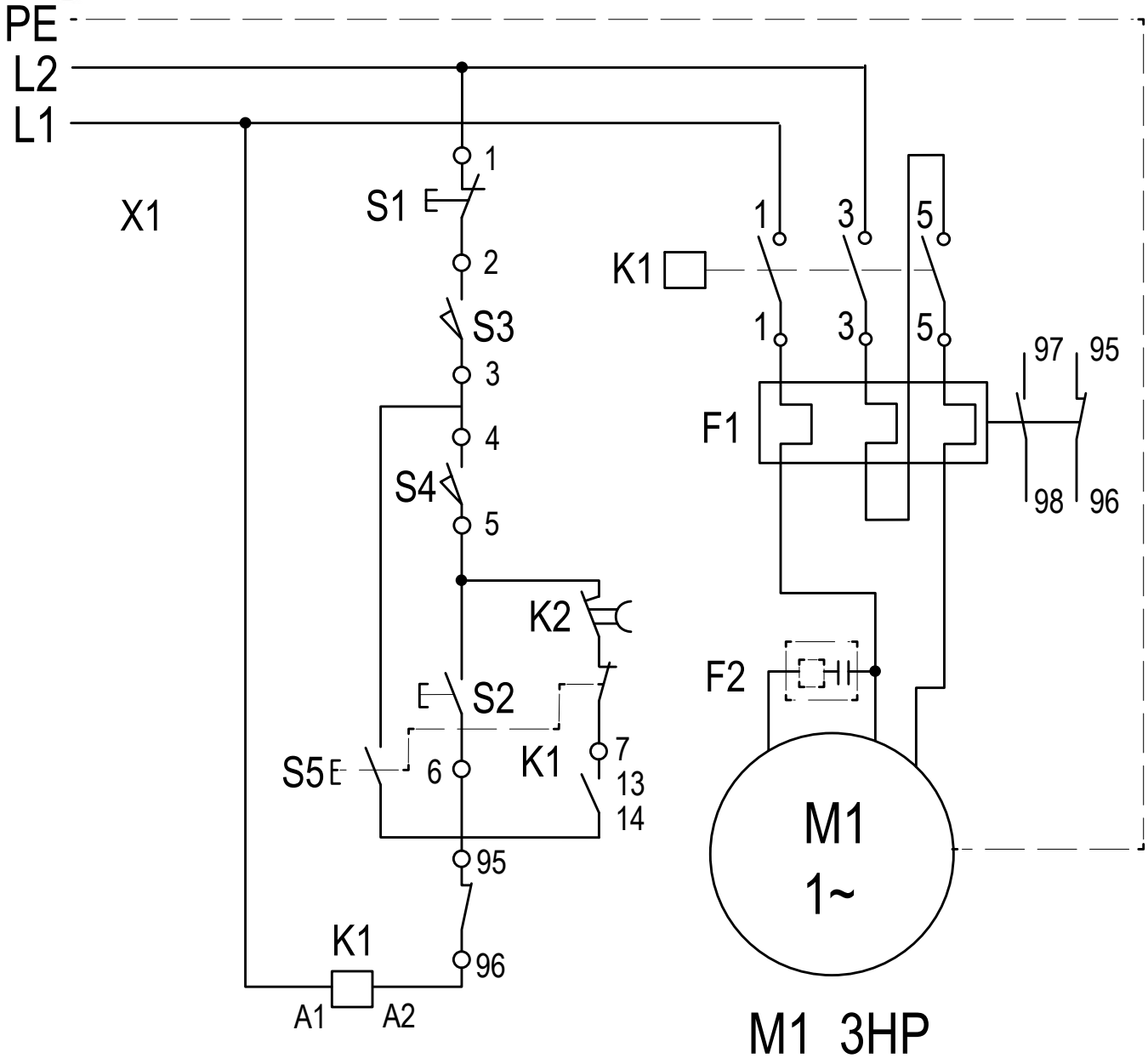
Item	Part Number	Description	Qty	Serial Number
43		Plunger	1	
44		Plate, Plunger Retention	1	
45		Screw M3x8mm Flat Hd	2	
46	X02614	Removable Bowl Guard	1	7950001 ->
47	X20504	Plastic Handle	1	

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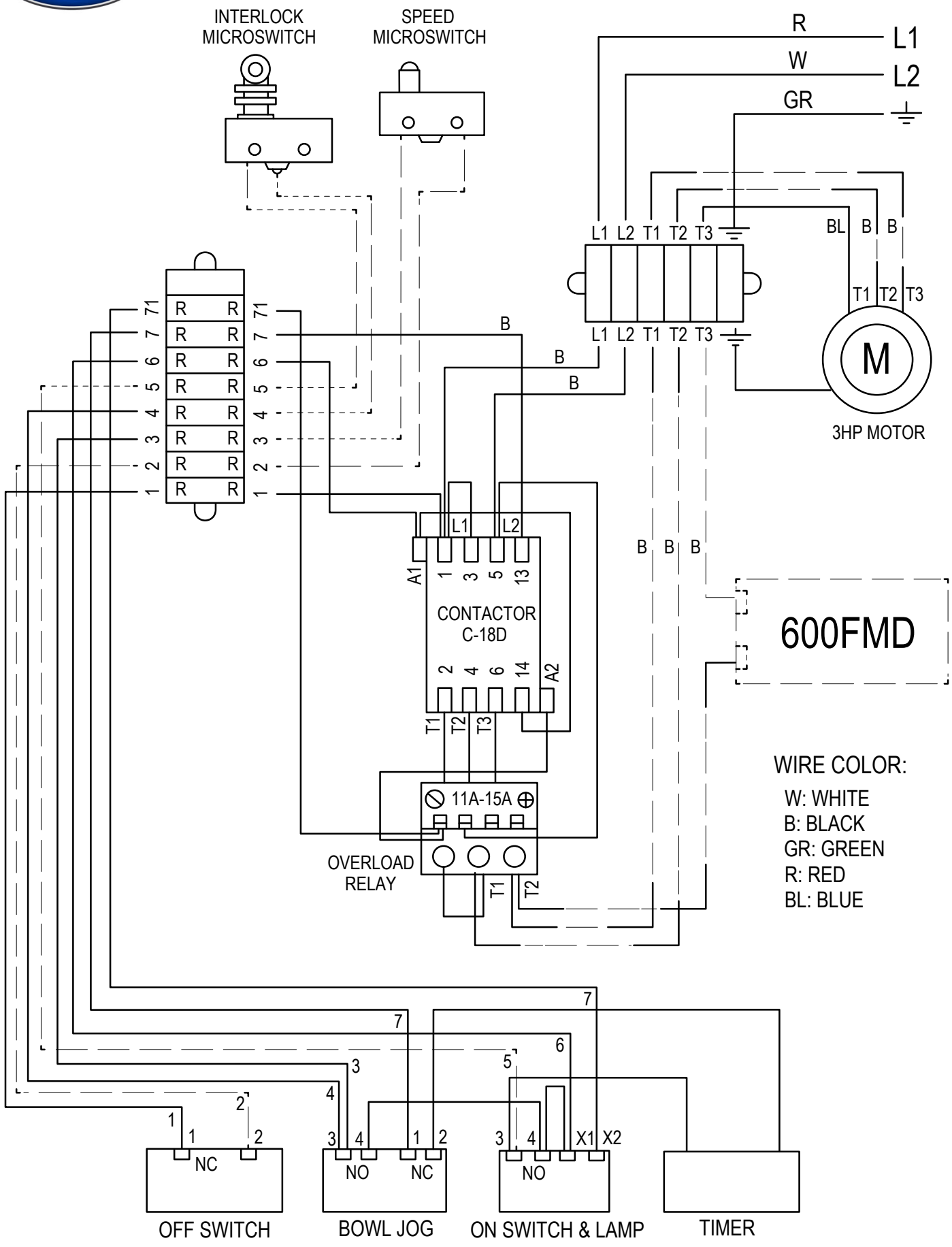
SP62P Electrical Schematic, 220V Mixer - 1 Phase



Item	Description	Qty
S1	Emergency Stop Button	1
S2	Start Button	1
S3	Microswitch, Interlock Guards	1
S4	Microswitch Speed	1
S5	Bowl Jog Button	1
K1	Contactor Coil 220V, 60Hz	1
K2	Timer	1
F1	Overload Relays	1
F2	Spark Killer (Single Phase)	1
M1	Motor: 3Hp, Single Phase, 208V	1

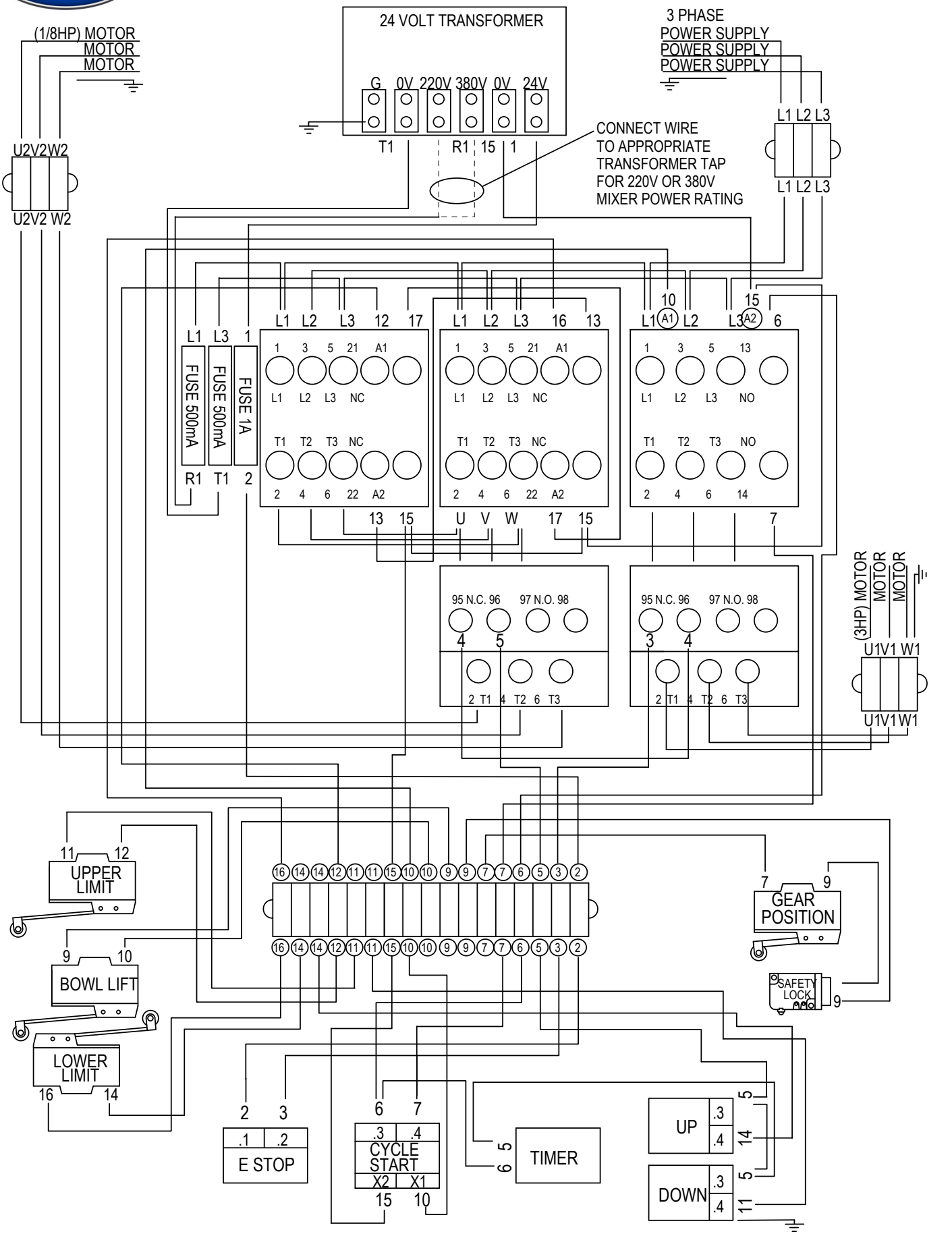
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SP62P Wiring Diagram, 220V Mixer - 1 Phase



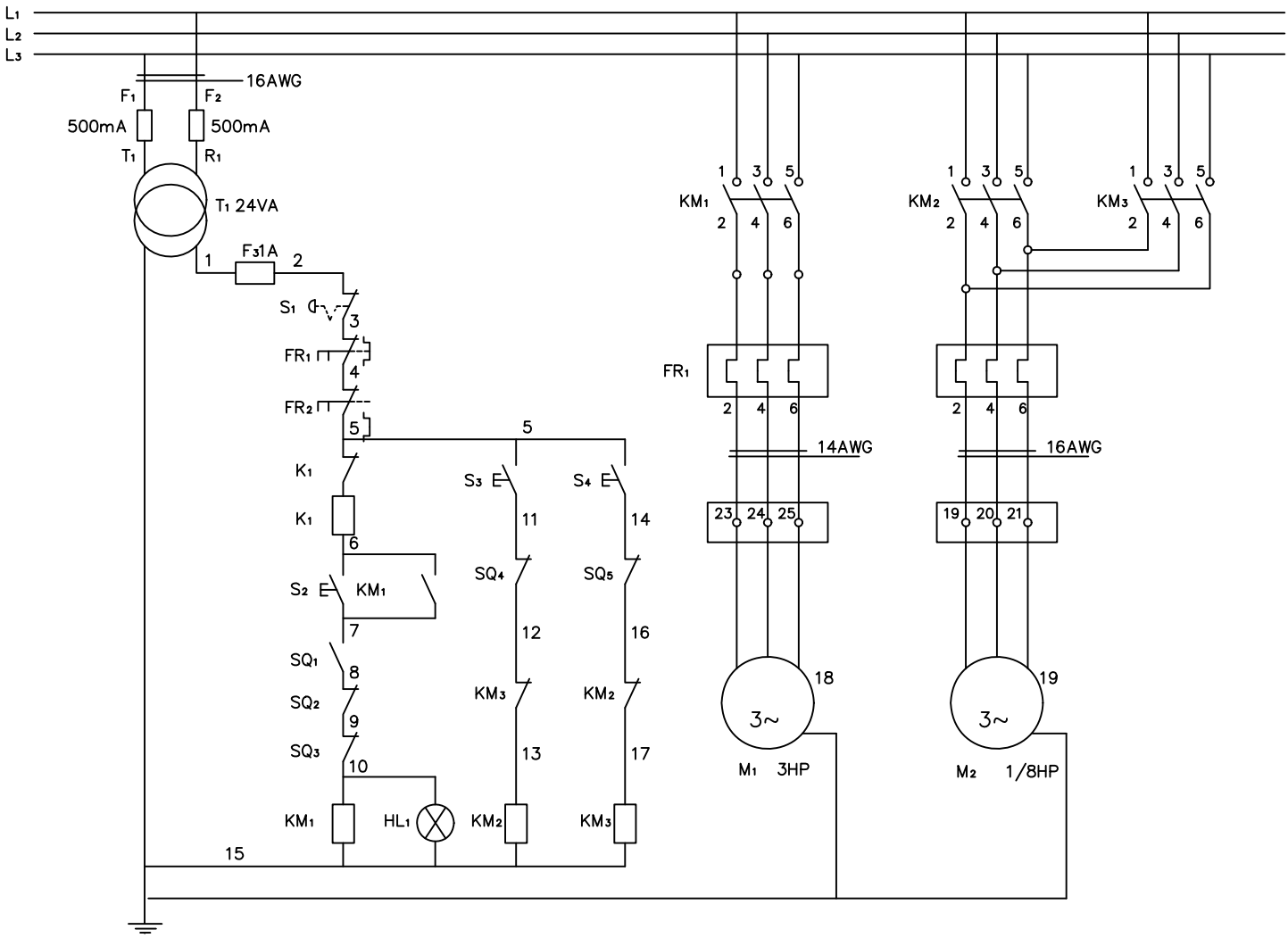
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SP62P Wiring Diagram, Power Lift Mixer - 230_400V, 3 Phase



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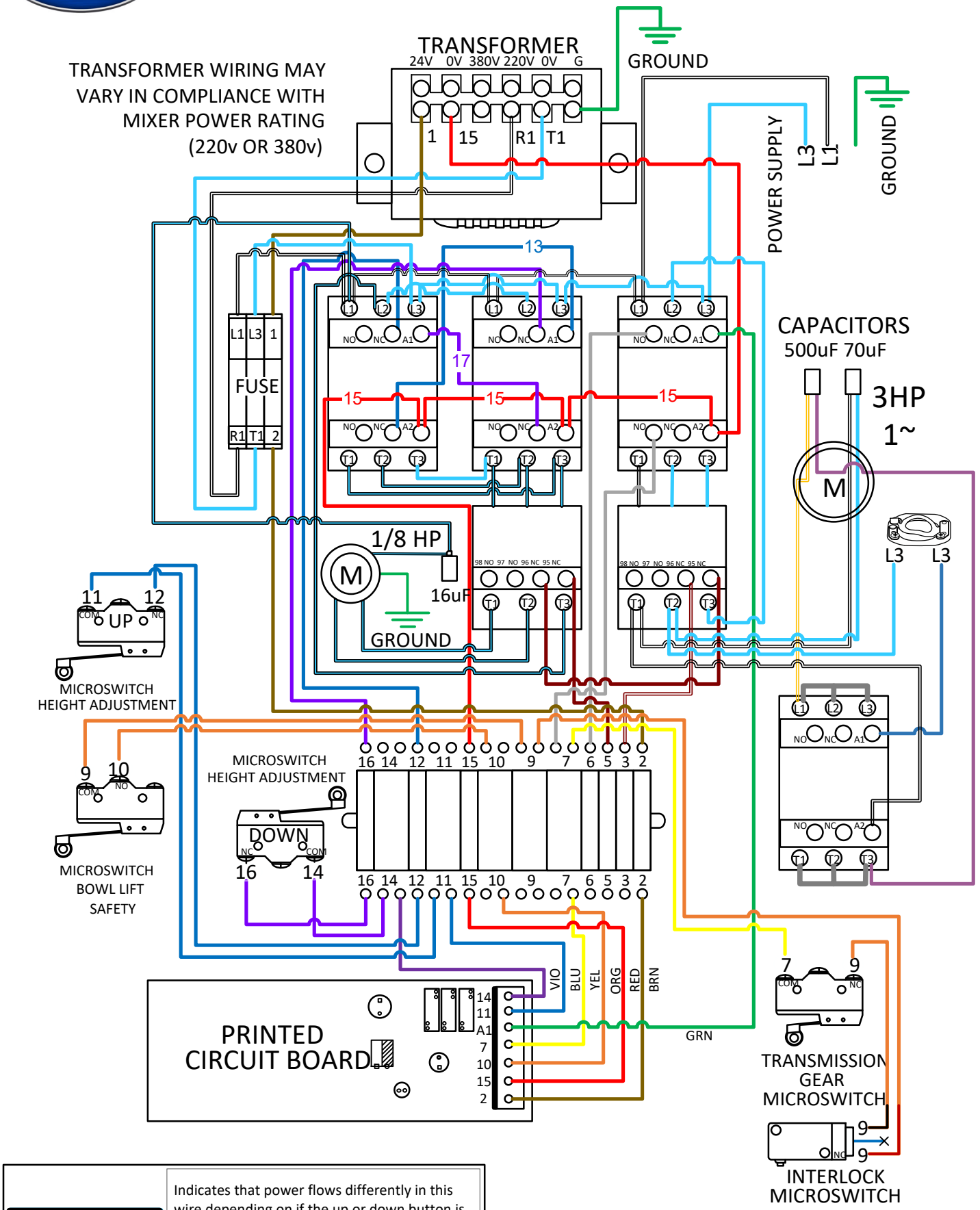
SP62P Electrical Schematic, Power Lift Mixer - 230_400V, 3 Phase



F1	Fuse 250V/500Ma (5X20)	KM1	Contactor
F2	Fuse 250V/500Ma (5X20)	KM2	Contactor, Raise
F3	Fuse 250V/1A (5X20)	KM3	Contactor, Lower
S1	Emergency Stop Button	SQ1	Microswitch (Transmission Gear)
S2	Start Button	SQ2	Microswitch (Interlock Guard)
S3	Start Button	SQ3	Microswitch (Bowl Lift Safety)
S4	Start Button	SQ4	Microswitch (Bowl Lift Upper Limit)
FR1	Overload Relay	SQ5	Microswitch (Bowl Lift Lower Limit)
FR2	Overload Relay	M1	Mixer Motor
		M2	Power Lift Motor

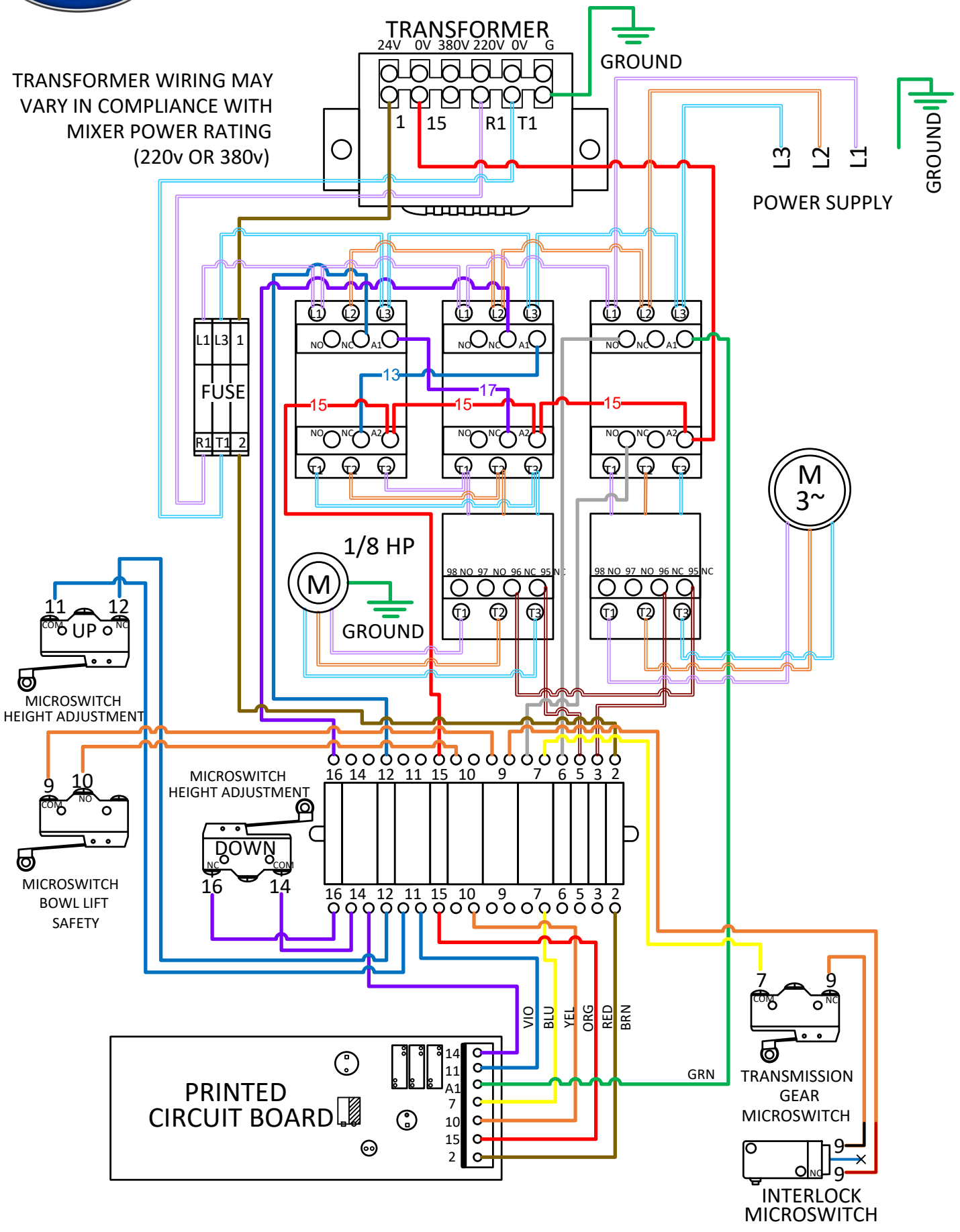
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SP62P Wiring Diagram, Power Lift Mixer - Digital Controls, 1 Phase



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SP62P Wiring Diagram, Power Lift Mixer - Digital Controls, 3 Phase



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